

CENTRIFUGAL PUMPS JES

CONTENTS 50Hz

Rev. I

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CENTRIFUGAL PUMPS

Type of liquid

Shaft seal type

Impeller

Bearing

Suction

Casing

Impeller

Shaft seal

Shaft

Ejector Bracket

Diffuser

Applicable standard of test

Discharge

Casing cover

Max temperature

JES

SPECIFICATION

Maximum working pressure

Maximum suction depth

Liquid

Pipe

Handled

Construction

Connection

Material

50Hz

	PUMP
	Clean water
$[\mathcal{C}]$	45
[MPa]	0.6
[m]	8
	Closed centrifugal type
	Mechanical seal
	Sealed ball bearing
[inch]	G 1 UNI ISO 228
[inch]	G 1 UNI ISO 228

		110=05					
		MOTOR					
Туре		Electric – TEFC					
Туре		Single Phase	Three Phase				
No. of Poles		2					
Rotation speed	[min ⁻¹]	≈ 30	00				
Insulation Class		Clas	s F				
Protection degree (CEI EN 60034-5)		IP 44					
		IP 55 (on request)					
Dower rating	[kW]	0.37 ÷ 0.6					
Power rating	[HP]	$0.5 \div 0.8$					
Frequency	[Hz]	50)				
Voltage	[V]	230 ±10%	230/400 ±10%				
Capacitor		Built in	-				
Over load protection		Built in Provided by the					
Casing material		AISI 304					
Motor support		AISI 304					
Dimensions of cable entry		PG 11					

AISI 304

AISI 304

AISI 304

PPO mod. Glass fibre reinforced

PPO mod. glass fibre reinforced

PPO mod. glass fibre reinforced

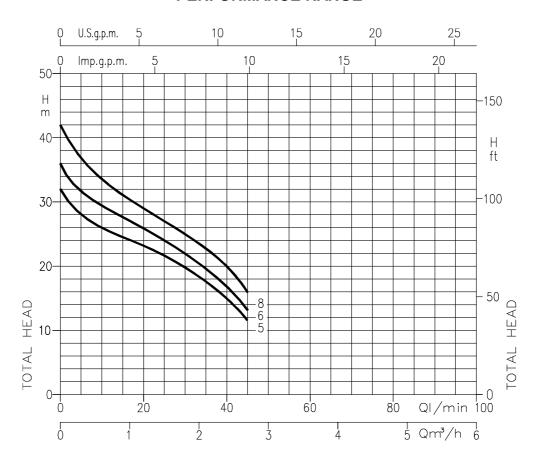
ISO 9906:2012 - Grade 3B

Ceramic/Carbon/NBR

AISI 303 (Wet extension)

Rev. I

PERFORMANCE RANGE



SELECTION CHART

Pump Type		Power		Q=Capacity						
1 dilip	, турс	FOWEI		l/min	0	5	20	40	45	
Cingle Dhoos	Three Dhoos	[kW]	[LID]	m³/h	0	0.3	1.2	2.4	2.7	
Single Phase Three Pha		[KVV]	[ПР]	H=Total manometric head in meters						
JESM 5	JES 5	0.37	0.5		32	28	23	15	11.5	
JESM 6	JES 6	0.44	0.6		36	31.5	26	17	13.5	
JESM 8	JES 8	0.6	0.8		42	37	29	20	16	



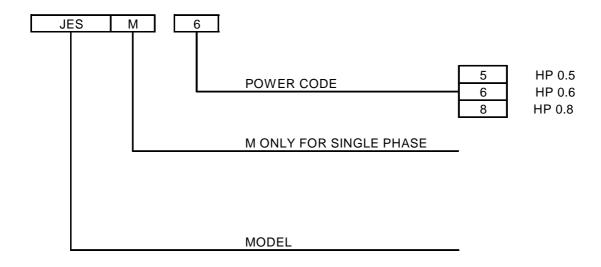
CENTRIFUGAL PUMPS JES

TYPE KEY AND CURVE SPECIFICATIONS

50Hz

Rev. F

TYPE KEY



PERFORMANCE CURVE SPECIFICATIONS

The specifications below qualify the curves shown on the following pages.

Tolerances according to ISO 9906:2012 - Grade 3B

The curves refer to effective speed of asynchronous motors at 50 Hz, 2 poles.

Measurements were carried out with clean water at 20°C of temperature and with a kinematic viscosity of $v = 1 \text{ mm}^2/\text{s}$ (1 cSt)

The NPSH curve is an average curve obtained in the same conditions of performance curves.

The continuous curves indicate the recommended working range. The dotted curve is only a guide. In order to avoid the risk of over-heating, the pumps should not be used at a flow rate below 10% of best efficiency point.

Symbols explanation:

Q = volume flow rate

H = total head



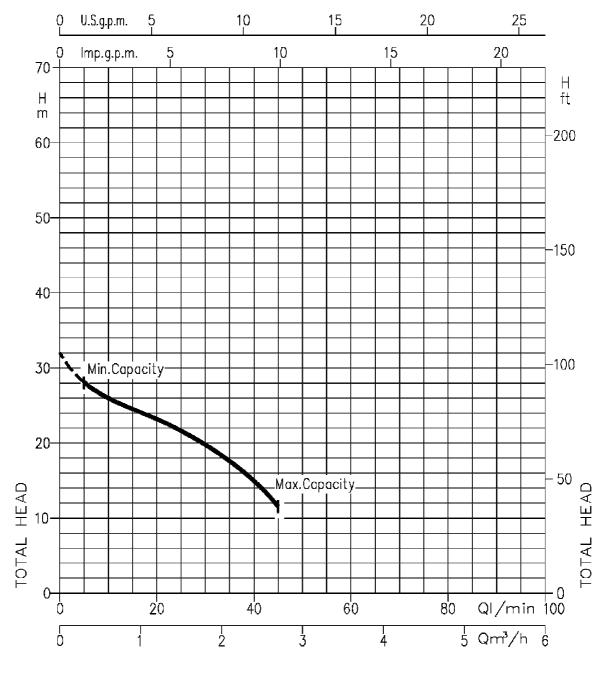


PERFORMANCE CURVE

50Hz

Rev.

JES 5 (0.37 kW) Impeller diameter = 104 mm



Rotation speed ≈ 3000 min⁻¹
Test Standard: ISO 9906:2012 – Grade 3B
Temperature of water: 20℃



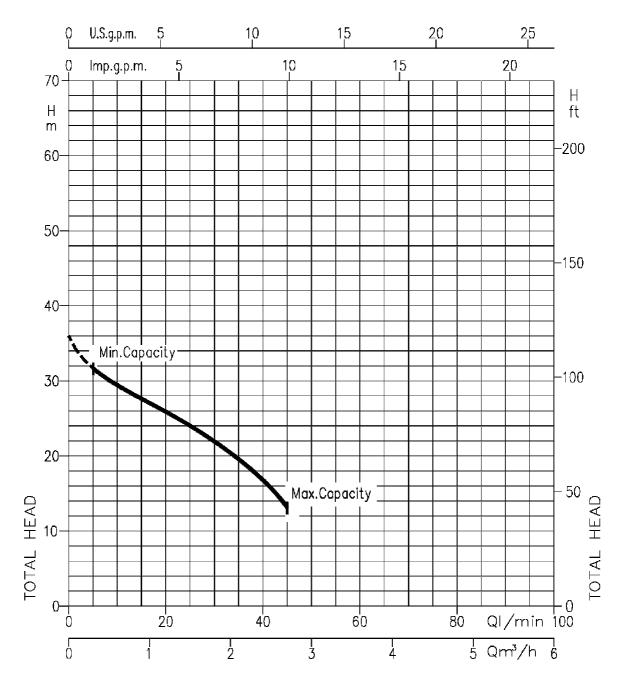


PERFORMANCE CURVE

50Hz

Rev. I

JES 6 (0.44 kW) Impeller diameter = 104 mm



Rotation speed ≈ 3000 min⁻¹ Test standard: ISO 9906:2012 – Grade 3B Temperature of water: 20℃



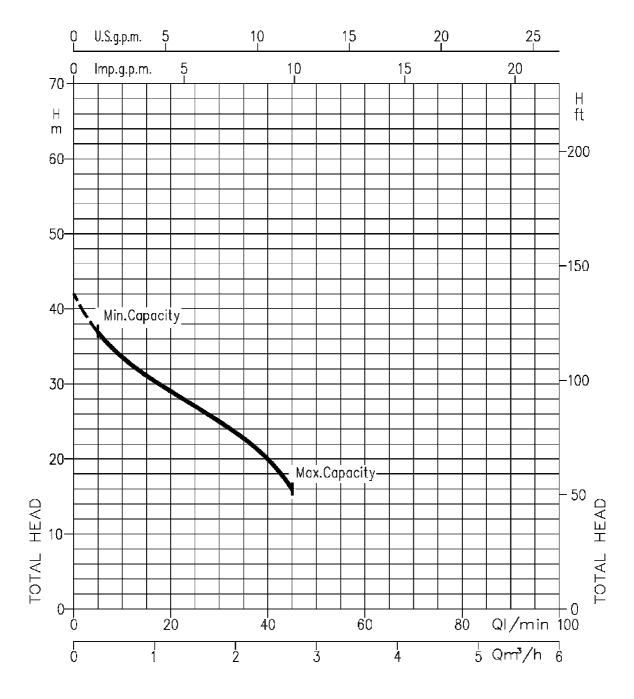


PERFORMANCE CURVE

50Hz

Rev.

JES 8 (0.6 kW) Impeller diameter = 110 mm



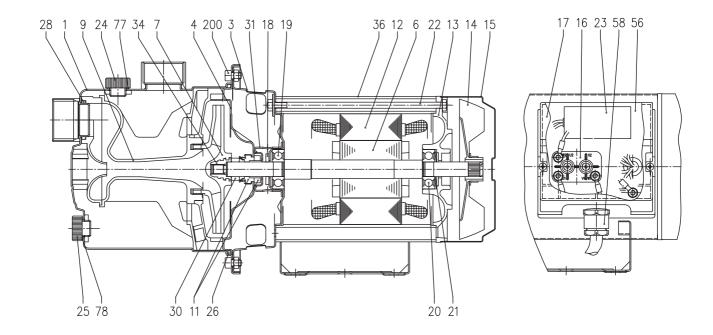
Rotation speed ≈ 3000 min⁻¹
Test standard: ISO 9906:2012 – Grade 3B
Temperature of water: 20℃





50Hz

SECTIONAL VIEW



N°	PART NAME	MATERIAL	Q.TY
1	Casing	AISI 304	1
3	Motor bracket	Aluminium	1
4	Casing cover	AISI 304	1
6	Shaft with rotor	AISI 303 (Wet extension)	1
7	Impeller	PPE+PS glass fibre reinforced	1
9	Diffuser Venturi tube	PPE+PS glass fibre reinforced	1
11	Mechanical seal [3]	Carbon/Ceramic/NBR	1
12	Motor frame with stator	ı	1
13	Motor cover	Aluminium	1
14	Fan	PA	1
15	Fan cover	Fe P04 Zincate	1
16	Terminal board	ı	1
17	Terminal box cover [2]	Aluminium	1
18	Splash ring	NBR	1
19	Pump side ball bearing	6201 ZZ	1
20	Fan side ball bearing	6201 ZZ	1

N°	PART NAME		MATERIAL	Q.TY
21	Adjusting ring		Steel C70	1
22	Tie rod		Fe 42 Zincate	4
23	Capacitor	[1]	-	1
24	Priming plug		PA	1
25	Drain plug		PA	1
26	O-ring		NBR	1
28	O-ring		NBR	1
30	Mechanical seal spacer		Brass	1
34	Impeller nut	[2]	AISI 304	1
42	Motor support		Aluminium	1
52	Capacitor box	[1]	ABS	1
53	Capacitor box cover with gasket	[1]	ABS+NBR	1
56	Box gasket		NBR	1
77	O-ring		NBR	1
78	O-ring		NBR	1
200	Screw		Stainless steel A2 UNI7323	6

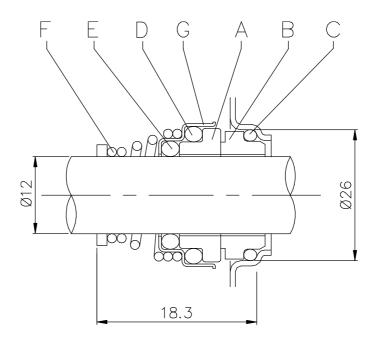
- [1] Only for single phase
- [2] Only for three phase [3] See mechanical seal page. 301





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MECHANICAL SEAL



REF	PART NAME	MATERIAL
Α	Rotary seal ring	Ceramic
В	Stationary seal ring	Carbon graphite
С	O Ring	NBR
D	O Ring	NBR
Е	O Ring	NBR
F	Self driving spring	AISI 316
G	Frame	AISI 304

BEARINGS

Туре р	umps	Ball Bearing			
Single phase 230 V	Three phase 230/400 V	Pump side	Fan side		
JESM 5	JES 5	6201 ZZ	6201 ZZ		
JESM 6	JES 6	6201 ZZ	6201 ZZ		
JESM 8	JES 8	6201 ZZ	6201 ZZ		



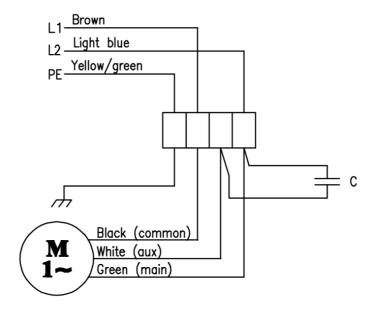


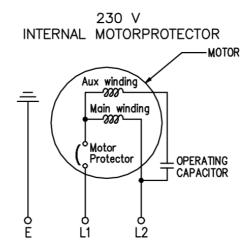
50Hz

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DIAGRAM AND ELECTRIC CONNECTIONS

SINGLE PHASE MOTOR



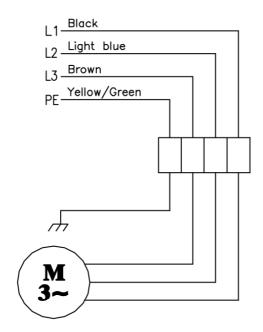




50Hz

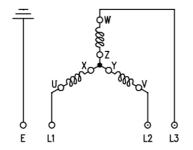
DIAGRAM AND ELECTRIC CONNECTIONS

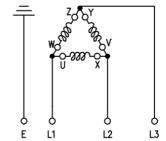
THREE PHASE MOTOR



400 V STAR CONNECTION

230 V DELTA CONNECTION



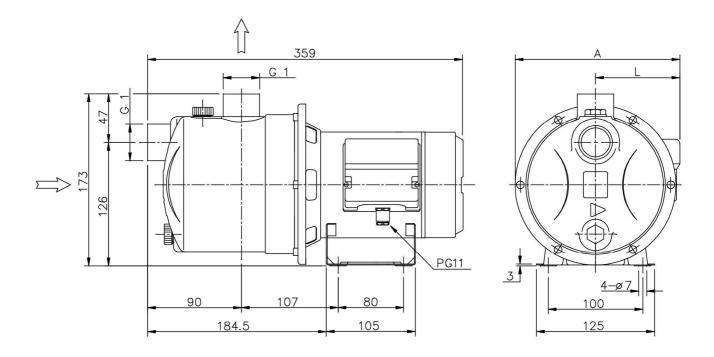




DIMENSIONS AND WEIGHT

50Hz

PUMP



Pump type	Dimensions [mm]								
JES	,	A	L						
323	[1]	[2]	[1]	[2]					
5	181	177	96	92					
6	181	177	96	92					
8	181	177	96	92					

[1] = Three phase [2] = Single phase

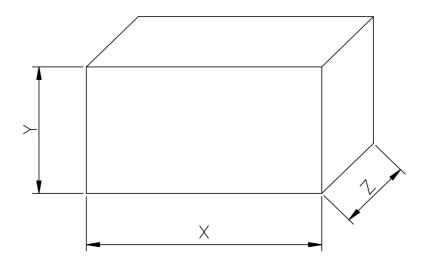




DIMENSIONS AND WEIGHT

50Hz

PACKING



Pum	Р	acking [mr	Weight [kgf]			
Single Phase	Three Phase	Χ	Υ	[1~]	[3~]	
JESM 5	JES 5	190	190	370	5.6	5.6
JESM 6	JES 6	190	190	370	5.8	5.8
JESM 8	JES 8	190	190	370	6	6

[1~] Single phase [3~] Three phase



CENTRIFUGAL PUMPS

JES

TECHNICAL DATA

50Hz

Rev. F

MOTOR DATA

Pump type Po		Power		Capacitor Input		Full load current			Locked rotor current				
Fullip	Pump type Power				[kW]		[A]		[A]				
Single Phase	Three Phase	[kW]	[HP]	Single	Phase	Single	Three	Single Phase	Three	Phase	Single Phase	Three	Phase
Sirigle Friase	Tillee Filase	[KVV]	[ITIF]	[μF]	[V]	Phase	Phase	230 V	230 V	400 V	230 V	230 V	400 V
JESM 5	JES 5	0.37	0.5	10	450	0.44	0.43	2.1	1.5	0.85	6.3	6.4	3.7
JESM 6	JES 6	0.45	0.6	10	450	0.54	0.49	2.4	1.9	1.1	8.5	8.6	5.0
JESM 8	JES 8	0.6	8.0	12.5	450	0.63	0.58	3.0	2.25	1.3	10.6	10.7	6.2

INSTALLATION 50Hz

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If you use this pump on suction condition, it tends to breath the air from outside because the pressure in pump becomes vacuum condition when it stopped.

So water in the pump sometimes fall down to breath the air from pipe connection.

If it is used to operate continuously under this condition, this is the cause of breakdown to overheat inside the pump.



So please install foot valve or check valve at suction pipe in order to prevent the pump from such a condition. And moreover will you please support the suction pipe and the delivery one to prevent the pump from leaning the weight of pipe.

